

ERGO M (AM80 & AM384) CUSHION

Assembly Instructions

PARTS LIST

30815207(FR)XXXX – CUSHION ASSY
AM71/72/80

7227429(FR)XXXX – CUSHION ASSY
W/HEAT AM71/72/80

7212583(FR)XXXX – CUSHION ASSY
W/LIQUICELL AM71/72/80

7227949(FR)XXXX – CUSHION ASSY
AM384

7227951(FR)XXXX – CUSHION ASSY
W/HEAT AM384

TOOLS NEEDED

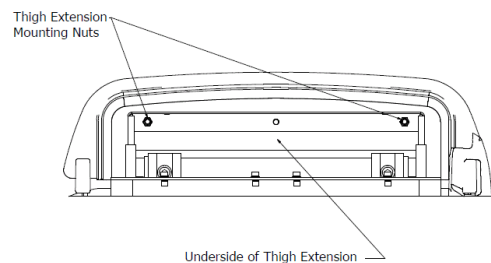
Wrench with
10mm socket



INSTRUCTIONS

STEP 1: Pull the thigh extension out and remove the 2 nuts from the underside of the thigh extension using a 10 mm socket or nut driver. (figure 1).

FIGURE 1



STEP 2: Lift up to separate the thigh extension from the cushion frame. The thigh will remain connected to the rear cushion by the trim cover.

STEP 3: Detach the seat cushion from its Velcro mounting by pulling it up and forward. If the seat is equipped with heat, be mindful of the attached wire harness coming from the back of the seat.

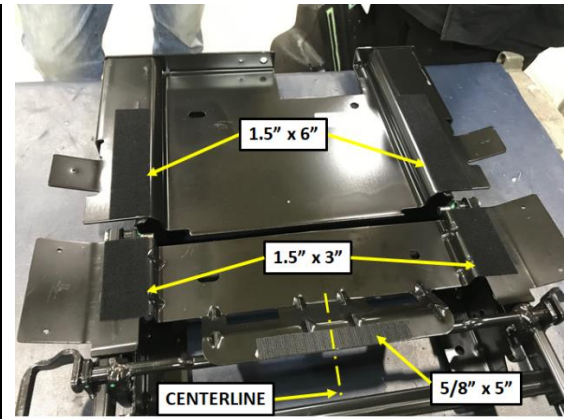
STEP 4: If the seat is equipped with heat, disconnect the cushion heat wire harness located at the back of the seat cushion. (figure 2).

FIGURE 2



STEP 5: The replacement cushion comes with new Velcro strips that can be installed if necessary. Remove the old Velcro strips from the seat cushion frame. Clean the frame with alcohol wipes to ensure all old adhesive and dirt is removed. Apply 2 Loop 1.5X6 inch strips on the rear half of the frame. Apply 2 Loop 1.5X3 inch strips on the front half of the frame. Apply 1 Hook 5/8X5" on the front tab of the frame, ensuring this piece is centered. (figure 3).

FIGURE 3



STEP 6: Install the replacement cushion by wedging the rear edge under the seat back. If the seat has heat, connect the wire harness to the seat harness first. Press the foam firmly into the seat assembly. Align the Velcro on the front of the trim cover and press the remainder of the foam downward to attach to the other Velcro strips.

STEP 7: Install the plastic cage onto the thigh extension by aligning the M6 studs with the holes in the frame. Secure by installing the 2 M6 Nylock nuts using the M10 nut driver or wrench.