

SEAT BELT PRESENTER – AM80 & AM384

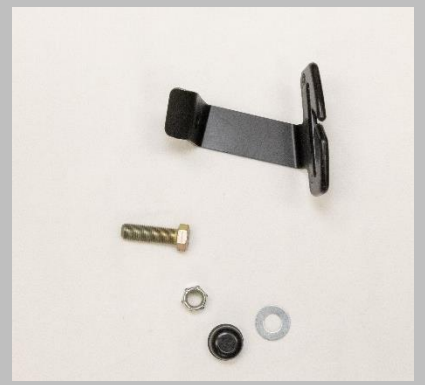
Assembly Instructions

PARTS LIST

1x 20056924 – Seat belt presenter
1x 30985807 – BOLT 7/16-20x1.5" W/LOCTITE
1x 30855107 – WASHER-GRADE 8 USS 3/8
1x 30546207 – NYLOCK NE 7/16-20 Z
1x 30829307 - CAP -NUT 17MM x 15MM ERGO

TOOLS NEEDED

1x 5/8" Socket
1x 5/8" Wrench
1x Torque wrench capable of 50 Nm
1x Phillips #2 screwdriver
1x small pick or flat head screwdriver



INSTRUCTIONS

STEP 1: Remove the cap on the seat belt D-ring bolt using a small pick or flat head screwdriver (figure 1).

FIGURE 1



STEP 2: Remove the two screws that secure the plastic cover on the D-ring bracket using a Phillips #2 screwdriver (figure 2).

FIGURE 2



STEP 3: Remove the seat belt D-ring attachment bolt using the 5/8" socket (figure 3).

FIGURE 3



STEP 4: Obtain longer 1.5" bolt from kit and washer and replace 1" long bolt with the replacement fastener using the 5/8" socket. Torque to 50 Nm (figure 4).

FIGURE 4



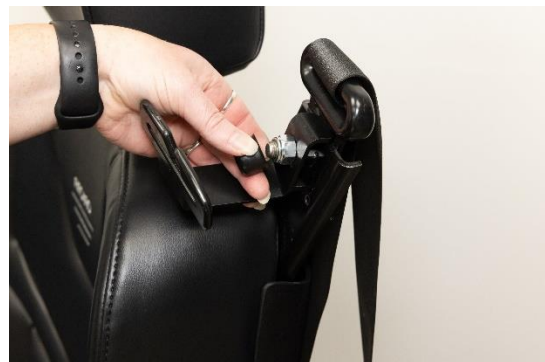
STEP 5: Position the seat belt presenter bracket onto the longer bolt. The tab should "rest" on the top of the C channel bracket. Hand tighten the nylock nut provided in the kit. To fully seat the nut, you must use the 5/8" socket on the nut and the 5/8" wrench on the bolt head to prevent the bolt from spinning as you tighten the nut. The nut does not have a critical torque like the bolt does (figure 5).

FIGURE 5



STEP 6: Add a dab of black silicone sealant into the new cap to ensure it stays secure over the nut. Install new cap over the Nylock nut. Slide the webbing into the slot on the seat belt presenter (figure 6).

FIGURE 6



STEP 7: Slide the plastic cover for the C channel back into position under the plastic back protector and re-install the screws to secure using a Phillips #2 screwdriver (figure 7).



FIGURE 7



Part numbers: 20074668

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