

## ERGO CUSHION FRAME BRACKET SERVICE KIT

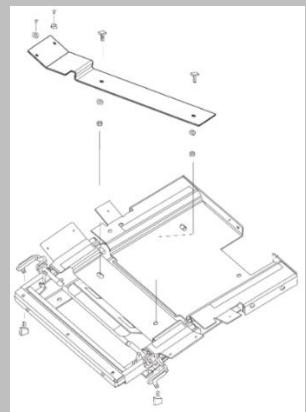
### Assembly Instructions

#### PARTS LIST

**1x Service bracket – 7227047**  
**2x Washer – 30870507**  
**2x M6 Fastener – 7219906**  
**2x Nylock nut – 336676**  
**2x Trim screw – S2003023**  
**1x 3 inch Velcro strip – 30809007**  
**1x Rake Adjust knob – 364052**  
**1x Knob clip – 311.881.247**

#### TOOLS NEEDED

**1x Phillips #2 screwdriver**  
**1x M10 hex nut driver**  
**1x Small adjustable wrench or clamping tool**



#### INSTRUCTIONS

**STEP 1:** Raise the cushion angle to the highest position. Pull up the back of the seat cushion foam to expose the cushion frame (figure 1).

FIGURE 1



**STEP 2:** Remove the 2 fasteners on the right-hand control panel using a Phillips #2 screwdriver. Gently pull the control panel off the frame, routing around the rake adjust knob (figure 2).

FIGURE 2



**STEP 3:** Remove small strip of Velcro from the frame (figure 3).

FIGURE 3



**STEP 4:** Obtain the new bracket kit and align to holes on the frame. Place M6 bolt through the top, the large washer and nut on the bottom and hand tighten (figure 4).

FIGURE 4



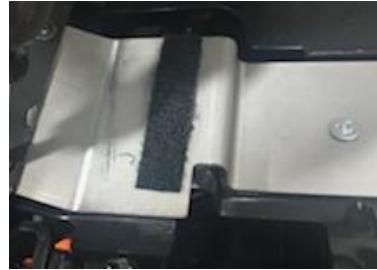
**STEP 5:** Compare the angle between the new bracket and the cushion frame. To reinstall the control panel, the bend on the cushion frame needs to match as closely as possible to the new bracket. Use a small adjustable wrench to bend the side of the ERGO frame upwards (figure 5).

FIGURE 5



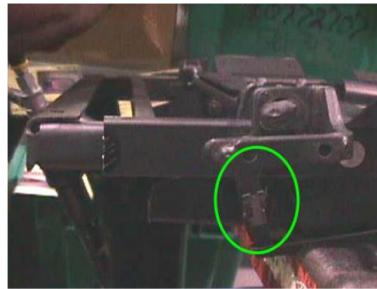
**STEP 6:** Add a new piece of Velcro to the bracket (figure 6).

FIGURE 6



**STEP 7:** Place spring clip onto the rake adjustment lever on the cushion frame (figure 7).

FIGURE 7



**STEP 8:** Confirm control panel screw holes are aligned to the clearance hole on the service bracket. Reinstall control panel onto the cushion frame and install new longer trim screws and small washer using Phillips #2 screwdriver (figure 8).

FIGURE 8



**STEP 9:** Completely tighten the attachment bolts with Phillips #2 screwdriver and M10 hex nut driver (figure 9).

FIGURE 9



**STEP 4:** Replace cushion foam assembly onto the frame.



Part numbers: 7227511

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