

INSTALLING MODULAR ARMREST

Assembly Instructions

PARTS LIST

1x 7219515-01 – HEX SET SCREW M10-1.5X37.5 EXT
HEX PATCH
1x 7213600 – SCHR. ISO 4762 – M8X60 8.8 RN01.1
1x 364152 – FRAME ARMREST COMMERCIAL
1x 463935 – FOAM ARMREST LH BUS (For .1 kits)
1x 563935 – FOAM ARMREST RH BUS (For .2 kits)
1x 7227078 – PIVOT BRACKET LH (For .1 kits)
1x 7305671A – PIVOT BRACKET RH (For .2 kits)

TOOLS NEEDED

1x 5mm Allen Wrench
1x 6mm Allen Wrench
1x Standard screwdriver, punch or mallet

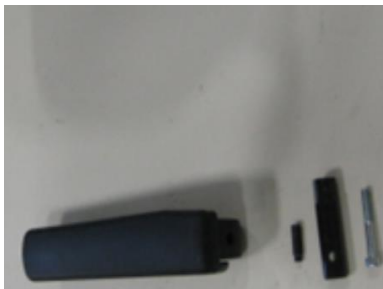
INSTRUCTIONS

STEP 1: Unpack the components from the box and inspect.

STEP 2: Knock center plug out of grommet in side of seat back using screwdriver or punch and mallet; It is possible with sufficient finger strength to accomplish this by hand.

STEP 3: Obtain pivot bracket, threaded pin and M8x60 bolt (figure 1).

FIGURE 1



STEP 4: Orient pivot bracket such that the sharpest angle of the seven-sided shape is pointing downward.

STEP 5: Insert pivot bracket into grommet in seat back and secure into matching seven-sided socket in seat back frame.

STEP 6: Insert M8x60 bolt; Tighten with 6mm Allen wrench; Torque to 22 N-m (figure 2).

FIGURE 2



STEP 7: Obtain armrest assembly; Slide onto pivot bracket aligning hole in pivot bracket with hole in rear of armrest assembly

STEP 8: Insert threaded pin into hole in rear of armrest assembly into threaded hole in pivot bracket.

STEP 9: Tighten with 5mm Allen wrench; Torque to 22 N-m (figure 3).

FIGURE 3



STEP 10: Check armrest for function; Armrest should articulate upwards to a position slightly rearward of the seat back angle (stowed position); The armrest should also articulate downward to a stop position: This position can be adjusted by turning the knob at the front of the armrest clockwise or counterclockwise.

STEP 11: Repeat for other side if required (figure 4).

FIGURE 4



Part numbers: 7217497.1, 7217497.2

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