

ERGO OEM INSTALLATION (FREIGHTLINER)

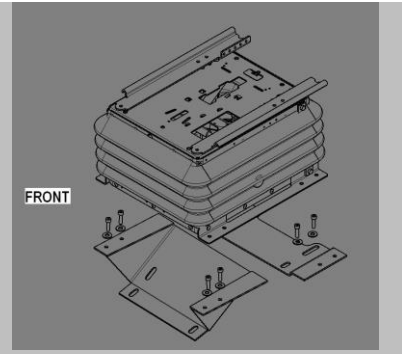
Assembly Instructions

PARTS LIST

1x 60903007 – Riser Front Freightliner
1x 70903007 – Riser Rear Freightliner
4x 30855107 – Washer – Grade 8 USS
3/8
12x 30870507 – Washer – 8mm ID X 25
mm OD
8x 30870807 – Bolt – M8-1.25 X 22 10.9
DIN

TOOLS NEEDED

1x Torque Wrench
1x 6 mm Allen Wrench
1x Wrench/Socket for
OEM bolts/nuts



INSTRUCTIONS

STEP 1: Install the risers into the vehicle.

- Using the OEM vehicle studs, place the risers over the studs through the slots in the riser(s). There are two sets of slots in each riser for different Freightliner applications.
- Attach the OEM nuts to the mounting studs and tighten the OEM nuts to ½ turn less snug.

STEP 2: Install the seat in the vehicle.

- Place seat upon the risers and align the holes.
- Begin the rear right hole; Use one washer and one M8 X 22 bolt per hole (4 per riser, 8 total).
- Torque all 8 fasteners to 22 Nm.
- NOTE: Seat may need to be slid to the right (along riser floor mounting slots) due to seat to vehicle clearance issues.
- Torque OEM nuts to the OEM torque specification.

STEP 3: Route the airline, where applicable.

SPECIFICATIONS:

- Operating pressure of the seat: 100 – 120 psi
- Seat airline: ¼" PUR tubing
- Inline filtering: 40 microns minimum requirement; 20 microns preferred.



Part numbers: 30903707

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