

ERGO OEM INSTALLATION (GM5500/INTERNATIONAL)

Assembly Instructions

PARTS LIST

**1x 40905007 – RISER LH
GM5500 ERGO**

**1x 50905007 – RISER RH
GM5500 ERGO**

**6x 30870507 – WASHER 8MM
ID X 25 MM OD**

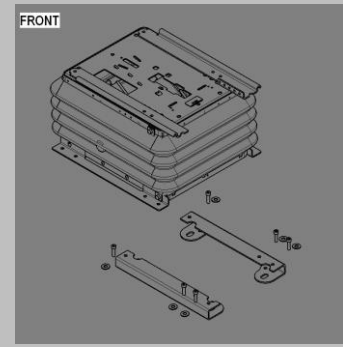
**6x 30870807 – BOLT M8-
1.25X22 10.9 DIN**

TOOLS NEEDED

1x Torque wrench

1x 6 mm Allen wrench

**1x Wrench/Socket for OEM
bolts/nuts**



INSTRUCTIONS

STEP 1: Install the risers into the vehicle.

- Using the OEM vehicle studs, place the risers over the studs through the slots (the smaller holes are for a different application) in the riser; the rounds “feet” point towards the center of the seat and the double holes for attaching the seat to the risers are at the rear of the seat.
- Attach the OEM nuts to the mounting studs and tighten the OEM nuts to ½ turn less snug.

STEP 2: Install the seat in the vehicle.

- Place seat upon the risers and align the holes.
- Begin the rear right hole; Use one washer and one M8 X 22 bolt per hole (3 per riser, 6 total). The front two suspension mounting flange holes do not receive bolts (1 per side).
- Torque all 6 fasteners to 22 Nm.
- NOTE: Seat may need to be slid to the right (along riser floor mounting slots) due to seat to vehicle clearance issues.
- Torque OEM nuts to the OEM torque specification.

STEP 3: Route the airline, where applicable.

STEP 4: Test the seat. Refer to the operating instructions.

SPECIFICATIONS:

- Operating pressure of the seat: 100 – 120 psi
- Seat airline: ¼” PUR tubing

Inline filtering: 40 microns minimum requirement; 20 microns preferred.

Part numbers: 30912607

Performance Seats, Inc
24801 Capital Blvd , Clinton Twp, MI 48036 USA
Main: +1 800-873-2276