

LXS CUTAWAY WITH POWER SKIRT

Assembly Instructions

PARTS LIST

1x 4032473-20-AB Power Skirt trim Cover
1x 30787307-01 Bracket, Skirt
10x 30754707 X-mas tree
4x 30540107 M8-1.25X20 bolt
4x 30540807 5/16 washer
4x 30870307 M8-1.25 nut

TOOLS NEEDED

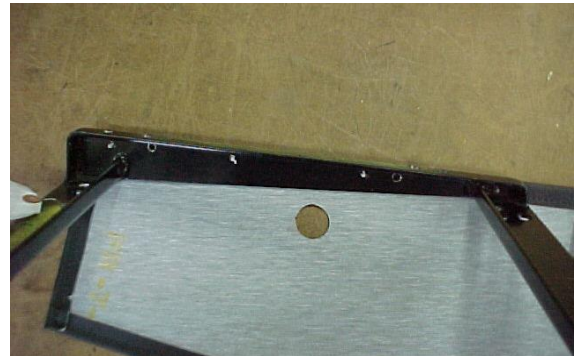
1x 6mm Allen key or hex wrench
1x scissors



INSTRUCTIONS

STEP 1: Attach Skirt (4032473-20-AB) to Adapter Plate (49996507-01 – delivered with seat assembly) using four Push Pins (30754707) (Figure 1)

FIGURE 1



STEP 2: Feed Electrical Connector through hole in Skirt (Figure 2)

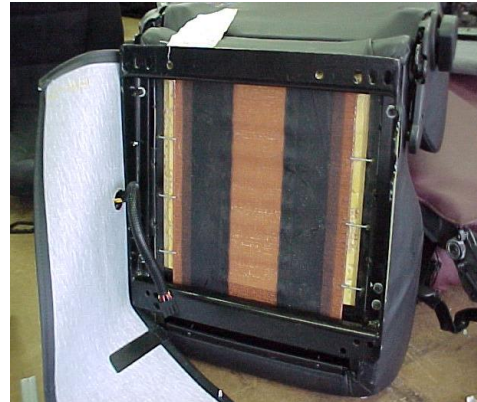
Note: The plastic trim below is not available. The concept is the same. The current style normally has a bracket (Supplied by Norco) that the switch pack attaches to. The switch can be located on the RH or LH side. The installer will need to cut a hole or slit in the vinyl to feed the switch pack through.

FIGURE 2



STEP 3: Position Trim Cover between Adapter Plate and Seat. Secure with six M6 bolts (095.00.007.00) and washers (30752507). (Torque to 10Nm +/- 2Nm). (Figure 3)

FIGURE 3



STEP 4: Place two M8 Bolts (30540107) into the front holes of Adapter Bracket. Position Skirt Bracket (30787307-01) over bolts and rest on front seat adjuster mounting pads. (Figure 4)

FIGURE 4



STEP 5: Install Flat Washer (30540807) and Nut (30546407) to Bolts. (Figure 5)

FIGURE 5



STEP 6: Place two M8 Bolts (30540107) into rear holes of Adapter Bracket. Secure each with washer (30540807) and Nut (30546407). (Torque all four M8 Bolts to 22Nm +/- 2Nm). (Figure 6)

FIGURE 6



STEP 7: Connect switch plus to harness.
(Figure 7)

FIGURE 7



STEP 8: Place harness push pin into hole
in adapter bracket (Figure 8)

FIGURE 8



STEP 9: Attach skirt to skirt bracket using 4 X-mas tree fasteners on the front and 2 X-mass tree fasteners on the side. Use the Ford OEM manual seat belt buckle cover to finish trimming the seat. (Figure 9).

FIGURE 9



Part numbers: 40787407.VV11 & 40743707